

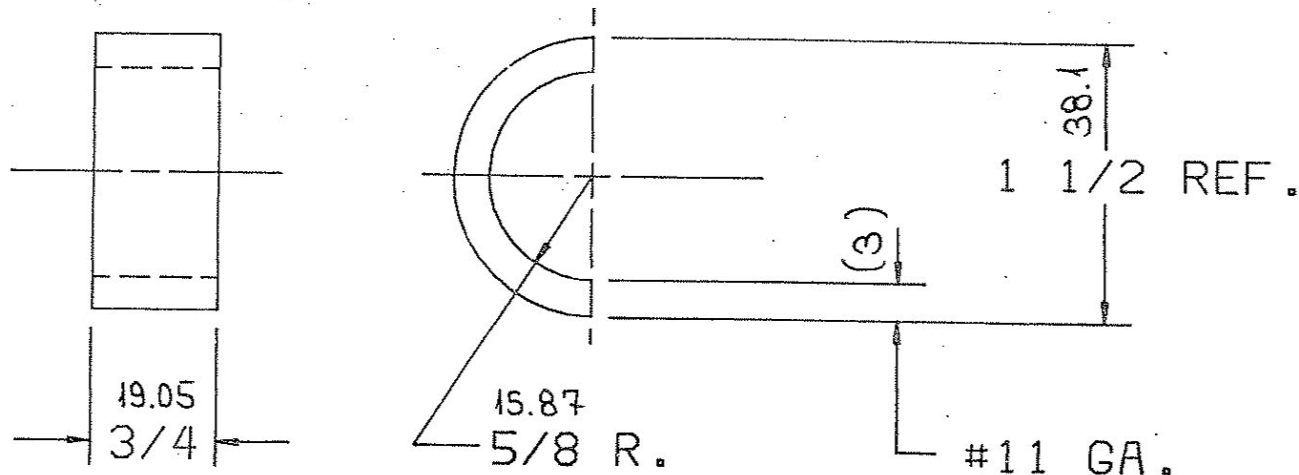
9540513

TOLERANCE ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THREAD DEEP.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

SURFACE FINISH SPEC. ARE IN ACCORDANCE WITH G.M. ENGR. STDS.



APERTURE
CARD
ONLY

St 37-1

Ver No Sira No
/ 2040

NO. REQD.		MATERIAL/NOTES		NAME OF PART		PART NO.		ITEM NO.	
		MATERIAL EMS 56 HRSS COM. Q.P.		ELECTRO-MOTIVE A DIVISION OF GENERAL MOTORS CORP. LAGRANGE, ILLINOIS 60525, U.S.A.					
DR.		E. FLORES		DATE		PART NAME			
CK.		R.A. Piment		10JL81		STRIP			
SUP.		BOOR		17AUS1		DESCRIPTION		REF:	
WELD.		MOD. ENGR.		FIRST USED ON		PART NO.			
		7/31/82		D77					
R.F.C. NO.		REV. LET.		REVISION		DATE		BY CK. APVD	
								9540513	